

# Operating Instructions & Parts Manual

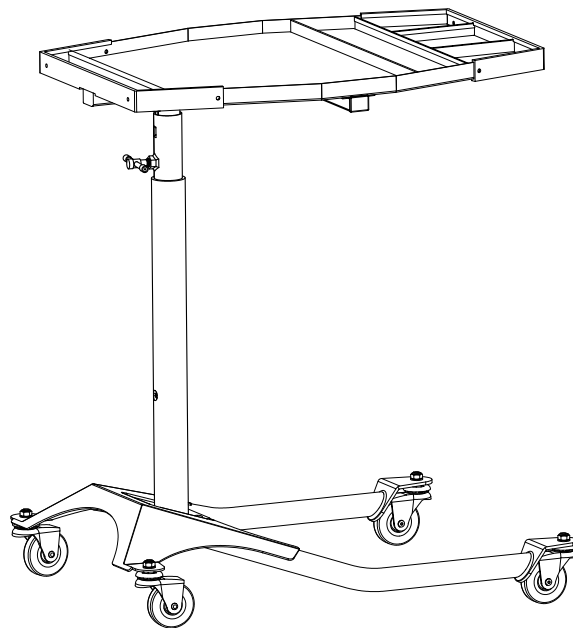
# OMEGALIFT™

EQUIPMENT

## Rolling Automotive Service Tray

**Model Number**  
97531

**Capacity**  
100 lbs



*This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.*

**SFA Companies**  
<http://www.omegalift.com>

**Read this manual and follow all the Safety Rules and Operating Instructions before using this product.**

## GENERAL INFORMATION

**Save these instructions.** For your safety, read, understand, and follow the information provided with and on this device before using. The owner and/or operator shall have an understanding of the device, its operating characteristics and safety operating instructions before operating the equipment.

## PRODUCT DESCRIPTION

100 lb Rolling Automotive Service Tray used for storing and transporting hand tools or the like.

## PREPARATION

Reference Assembly Instructions on page 3.

## OPERATION

 **WARNING:** *Never exceed the load capacity. The result could cause damage to the unit and/or serious injury.*

## SPECIFICATIONS

| Model | Capacity | Base Size     | Tray Size<br>(LxWxH) | Min.<br>Height<br>(in) | Max.<br>Height<br>(in) | Support<br>Tube | Base<br>Clearance | Caster<br>Size |
|-------|----------|---------------|----------------------|------------------------|------------------------|-----------------|-------------------|----------------|
| 97531 | 100 Lbs. | 30.9" x 24.8" | 29" x 20" x 1.1"     | 34.45                  | 47.64                  | 1.8" x .07"     | 2"                | 3"             |

### **WARNING**

- *Study, understand, and follow all instructions before operating this device.*
- *Do not exceed rated capacity.*
- *Use only on hard, level surface capable of supporting the load.*
- *No alterations shall be made to this product.*
- *Failure to heed these markings may result in personal injury and/or property damage.*

## ASSEMBLY INSTRUCTIONS

Attach (T) rear casters to (S) base frame with (P) flat washers and (O) lock nuts. Attach (T) front casters to (S) base frame with (U) flat washers and (O) lock nuts.

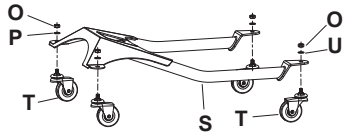


Figure 1 - Base Frame Assembly

Install (L) lower column to (S) base frame with (N) bolts, and fasten with (H) flat washers, (Q) spring washers, and (R) nuts. Install T-Handle (K).

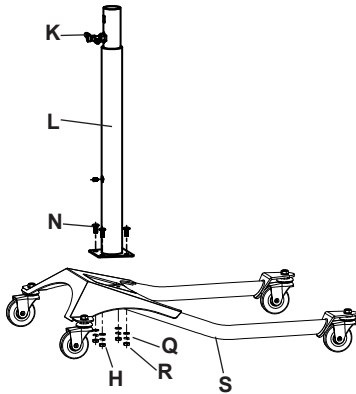


Figure 3 - Attaching Column to Base Frame

Attach (G) tray to (J) upper column with (H) flat washers and (I) bolts. Then insert upper column to lower column. Tighten (M) Flat head screw to prevent inadvertent separation of (J) upper column from (L) lower column.

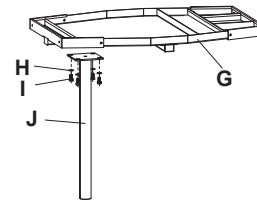


Figure 2 - Attaching Column to Tray

Use (K) T-handle to adjust height.

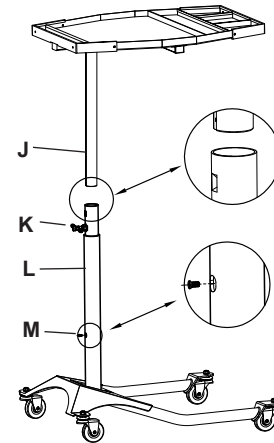


Figure 4 - Attaching Columns

## ASSEMBLY REFERENCE

| Ref. | Description           | Qty. |
|------|-----------------------|------|
| A    | Tool Tray Insert      | 1    |
| B    | Tool Tray Pad Insert  | 1    |
| C    | Tool Tray Pad Insert  | 1    |
| D    | Tool Tray Pad Insert  | 2    |
| E    | Tool Tray Pad Insert  | 1    |
| F    | Front Tool Divider    | 2    |
| G    | Tray                  | 1    |
| H    | Washer                | 8    |
| I    | Bolts                 | 4    |
| J    | Upper Upright Column  | 1    |
| K    | T-Handle              | 1    |
| L    | Lower Upright Column  | 1    |
| M    | Flat Head Screw       | 1    |
| N    | Socket Head Cap Screw | 4    |
| O    | Lock Nut              | 4    |
| P    | Flat Washer           | 2    |
| Q    | Spring Washer         | 4    |
| R    | Nut                   | 4    |
| S    | Base Frame            | 1    |
| T    | Caster                | 4    |
| U    | Flat Washer           | 2    |

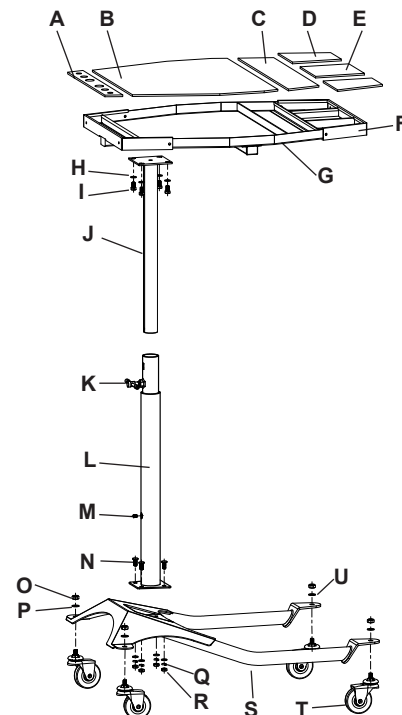


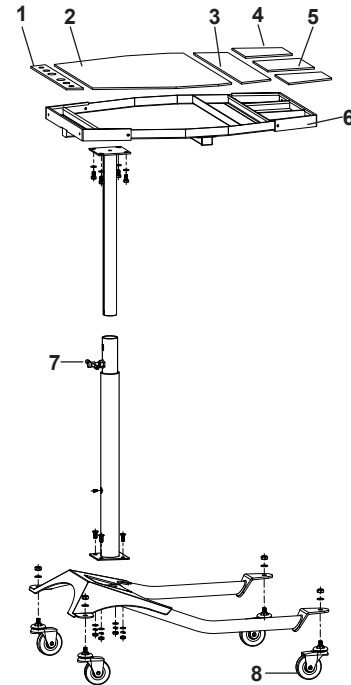
Figure 5 - Assembly Parts Breakdown

## REPLACEMENT PARTS

Not all components of the Rolling Automotive Service Tray are replacement items, but are illustrated as a convenient reference of location and position in the assembly sequence. When ordering parts, give Model number, serial number and parts description. Call or write for current pricing: SFA Companies Inc. 10939 N. Pomona Ave. Kansas City, MO 64153, U.S.A. Tel:(888)332-6419 Fax:(816)891-6599 E-Mail:sales@omegalift.com  
Omega Website: <http://www.omegalift.com>

### Replacement Parts for Omega Lift 97531

| #  | Number  | Description          | Qty. |
|----|---------|----------------------|------|
| 1  | 97531-1 | Tool Tray Insert     | 1    |
| 2  | 97531-2 | Tool Tray Pad Insert | 1    |
| 3  | 97531-3 | Tool Tray Pad Insert | 1    |
| 4  | 97531-4 | Tool Tray Pad Insert | 2    |
| 5  | 97531-5 | Tool Tray Pad Insert | 1    |
| 6  | 97531-6 | Front Tool Divider   | 2    |
| 7  | 97531-7 | T-Handle             | 1    |
| 8  | 97531-8 | Caster Assy.         | 4    |
| -- | 97531-9 | Hardware Kit         | 1    |



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